

**EFFECTIVENESS OF USING ELEMENTS OF NANOTECHNOLOGY IN  
CONSTRUCTION MATERIALS SCIENCE.**

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Nanotechnology is an applied science that deals with the creation of fundamentally new instruments and materials at extremely small sizes, and studies the properties of various substances at the atomic and molecular level.

When we talk about the essence of nanotechnology, nanotechnology is considered such a sensitive technology that it provides opportunities to control the process of obtaining materials at the atomic-molecular level, that is, with the help of atomic-molecular interactions. This can be the basis for talking about "directed" material science, including construction material science.

For a builder-technologist who has mastered the basics of chemical technology, mastering the methods of nanotechnology does not pose a great difficulty. Obtaining nanosystems and nanoobjects can be done in several ways. One of these methods is to carry out this or that process by controlling atomic-molecular processes in order to obtain the components of the system not only on the scale of nanoparticles, but also in a given combination in terms of size and number.

Scientific results in the field of physico-chemistry, colloid chemistry, knowledge in the field of highly dispersed systems and films, surprising effectiveness of surface-active substances, mechanical-chemical activation of solid particles and water provide opportunities to achieve properties that seemed incredible before.

Among the promising nanotechnologies considered suitable for the production of construction materials, the following are the most interesting:

- Water activation (structuring);
- Grinding of primary materials and raw materials;
- Preparation of nanodisperse reinforcement.

Water activation (structuring). According to experimental studies, activated water has a significant effect on the properties of building materials. The structure of water and its properties are determined by the interaction and shape of "clusters".

Clusters are groups of atoms. According to the size of atoms (0.3 nm) and clusters of water (several nm), the production and use of structured water can be said to belong to the family of nanotechnologies. To date, methods and tools have been created to change the physicochemical properties of water and other liquids in a non-aggregating (non-chemical) way (Fig. 1).

The results of research on the effect of activated water on the strength of concrete indicate that

it is possible to increase the strength by 20-30% compared to concrete prepared in non-activated water. In addition, the use of activated water leads to a significant reduction in the time it takes for concrete to reach its release strength. This creates ample opportunities to shorten construction periods, reduce energy consumption, and lower construction costs, especially for single-unit housing construction.

Innovations in this direction ensure the reduction of the mass of the houses under construction and the amount of loads falling on the foundations by 10-20%, and the cost of construction by approximately the same amount. Currently, scientific research on water activation continues.

Grinding of primary materials and raw materials. Grinding of starting materials is carried out in rotor-pulsating apparatuses (RPA) (Fig. 2) and ensures dispersion of processed materials with significantly less energy consumption.

Increasing the dispersion of starting materials in RPAs is carried out up to 8000 cm<sup>2</sup>/g and more. As a result, the efficiency of modern technologies increases dramatically, energy consumption is significantly reduced, technological and physico-chemical properties of materials are improved.

For example, short-term processing of cement suspension in RPA for mixtures, concrete and other cementitious compositions, while maintaining the high plasticity of the concrete mixture, shortens the period of hardening of concrete in natural conditions by 3 times, reduces the duration of heat treatment of products by 30...35%, cement consumption. It provides a reduction of up to 25% or a significant increase in concrete strength. The use of RPAs in the preparation of clay suspension increases the physico-mechanical properties of ceramic bricks or tiles by 1.5-2.0 times, reduces their cost and provides opportunities to save time and resources during the technological cycle.

Preparation of nanodispersed reinforcement. Reinforcement of concrete products and constructions has passed the way from separate rods, wires, flat and spatial frames, non-metallic composite reinforcement, to dispersed reinforcement in the form of fibers. A new step in the reinforcement of binder-based materials is the use of

nanodisperse reinforcement. Natural minerals: gallausite, chrysotile-asbestos, and artificial carbon nanotubes can be used as nanodispersed reinforcement.

Gallausite is one such nanodispersed natural mineral. It is a clay layered silicate with a unique tube-like texture. According to the Mohs scale, its hardness is 1...2, and its density is 2...2.6 g/cm<sup>3</sup>. Gallausite is currently a raw material for the ceramic production industry. Another natural mineral, chrysotile-asbestos, is used as a nanodisperse reinforcement. Chrysotile-asbestos is a thin fibrous mineral belonging to the class of silicates, which forms aggregates of very thin flexible fibers. According to the Mohs scale, its hardness is 2...2.5, and its density is 2.5 g/cm<sup>3</sup>. Currently, chrysotile-asbestos is the main raw material for the production of asbestos-cement materials.

As for artificial carbon nanotubes (Fig. 3), they were discovered in Japan in 1991. Their tensile strength is almost 100 times greater than that of steel, and their dimensions are 50,000 times thinner than a human hair. Such pipes are also resistant to corrosion. The use of nanotubes as nanofibers dramatically increases the strength of concrete. For example, adding artificial carbon nanotubes (diameter 40...60 nm, density 0.086 g/cm<sup>3</sup>) at 0.05% to the cement mixture increases the strength of concrete made from them by 1.7 times, and reduces thermal conductivity by 20%. , at the same time, the average density of concrete decreases and the size of its pores stabilizes. Carbon nanotubes are produced in Japan and other countries. Japanese companies produce carbon nanotubes using the latest method - chemical deposition from a gaseous medium (from 140 to 250 g per hour) and use this product for commercial purposes.

Carbon nanotubes are cylindrical sheets made of carbon atoms. Since carbon nanotubes have very high physical properties, they are increasingly used, including in obtaining composite materials for various purposes.

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